## Pentafill® M

Semi-automatic machine for filling and sealing single-dose plastic containers



Semi-automatic filling and sealing machine ideal for small to medium batches.



## **Overview**

The Pentafill M machine is available in two models: the M5 or the M10, providing different cycles per minute.

- Compact machine appropriate for small production spaces
- Suitable for pharmaceutical products, diagnostics, veterinary, cosmetics, nutritional supplements and other products in liquid, gel or cream form
- Flexible and versatile; different plastic containers and capacities can be filled and sealed
- Easy-to-use machine with quick changeover capability and easy maintenance
- Manual loading
- Different filling systems available to fill different products viscosities
- Pentafill supported formats:
  0.33 0.6 1 2 3 5 10 ml









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## **Pentafill M Technical Data**

	M5	M10		
Capacity	Up to 5 strips/min Up to 25 vials/min	Up to 10 strips/min Up to 50 vials/min		
Voltage	220V - 50/60 Hz	220V - 50/60 Hz		
Power consumption	3 Kw	3 Kw		
Compressed air consumption (SCFM)	14	17.5		
Pressure required	> 6 bar	> 6 bar		
Chiller, water consumption	0.5 to 0.8 gal/min	0.5 to 0.8 gal/min		
Chiller: MIN pressure	2 bar	2 bar		
Chiller: water temperature	14/16 °C	14/16 °C		
Weight (lbs)	772	816		
Dimensions (inches)	55″ x 37″ x 71″	55" x 37" x 71"		

Pentafill model	Feeding system	Number of strips* per minute**	Number of vials per minute**	Number of nozzles	Strips per month** per 8-hour shift***	Vials per month** per 8-hour shift***	Estimated lead time
L	Manual	2	10	1	-	-	1 month
M5	Manual	5	25	1	45,000	225,000	3 months
A5	Automatic	5	25	1	45,000	225,000	3 months
M10	Manual	10	50	2	90,000	450,000	4 months
A10	Automatic	10	50	2	90,000	450,000	4 months
A15	Automatic	15	75	3	135,000	675,000	5 months
A25	Automatic	25	125	5	225,000	1,125,000	5 months
A50	Automatic	50	250	10	450,000	2,250,000	6 months

<sup>\*5-</sup>count strips

Please contact us to discuss how we can discuss your filling and sealing equipment needs: Inquire@tekni-plex.com.

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<sup>\*\*</sup>up to

<sup>\*\*\*</sup>At 85% efficiency